

Work Order ID 156542

Tuesday, February 21, 2017 1:43:18 PM

156542

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Item ID: D4618-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Clamp Assembly Cover
Start Date: 2/16/2017 Start Qty: 14.00 ***14*** Cust Item ID:
Required Date: 2/17/2017 Req'd Qty: 14.00 ***14*** Customer: CBELL02
Reference: RMA RA112404

Approvals: Process Plan: ME Date: 17-2-21 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4618	B

100 0.00

100

QC

Quality Control

Memo

INSPECT RA112404 D4618-041 X 14
(B139782/B139818/B84410)

PARTS ARE INSPECTED TO CURRENT DRAWING

ID AND STOCK UNDER NEW BATCH NUMBER

(14) 17-03-07 PD

110 Identify as per dwg & Stock Location: SH16A 0.00***110***

Packaging

Packaging

Memo

0.00

14 MAR 05 2017 DAS 6

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

17/3/8 J



MAR 08 2017

Picklist Print

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Work Order ID: 156542

156542

Parent Item: D4618-041

D4618-041

Parent Item Name: Clamp Assembly Cover

Start Date: 2/16/2017

Required Date: 2/17/2017

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP REV:A 12.04.11 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4618-041		Manufactured	No				Each	4.0000		14			
D4618-041									**				
Clamp Assembly Cover													

Location

Loc Qty

Loc Code

st113

4

139782

4

8 x 139818/139782

4 x 139782.

2 x 84410

mf

17-2-21.

Inspection Sheet Complete

RA112404

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
D4617-045	Various-See attache	14	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	156543	Parts return from customer (B147294/B148629/B143830/B95579/ B119307). Parts inspected to current drawing. I.D. and stock with new batch number at Rev.C
D4618-041	Various-See attache	14	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	156542	Parts return from customer (B139782/B139818/B84410). Parts inspected to current drawing. I.D. and stock with new batch number at Rev.B
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 02.10.2017 _____